



Technical Data Sheet Metallocene Film Grade

Produced in the United States

Description

Polypropylene Lumicene® M6571 is produced with Total Petrochemicals and Refining proprietary metallocene catalyst technology. It offers exceptional optical performance and low residual content compared to standard isotactic polypropylene.

Applications: Lumicene® M6571 is designed specifically for use in film applications. It is suitable for both coextruded and monolayer cast films. In addition, it is suitable for use as a surface layer in biaxially oriented films.

Characteristics

	Method	Unit	Typical Value
Rheological Properties			
Melt Flow	D-1238	g/10 min	9
Physical Properties ⁽¹⁾⁽²⁾			
Tensile Strength @ Break (MD)	D-882	psi	4800
Elongation @ Break (MD)	D-882	%	700
1% Secant Modulus	D-882	kpsi	100
Haze	D-1003	%	1
Gloss @ 45°	D-2457	%	80
WVTR	F-1249	g/day/100in ² /mil	0.8
Thermal Properties ⁽¹⁾			
Melting Point	DSC ⁽³⁾	°C (°F)	143 (289)
Other Physical Properties			
Density	D-1505	g/cc	0.9

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.

(2) Non-oriented film – 2 mil (50 microns)
(3) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request